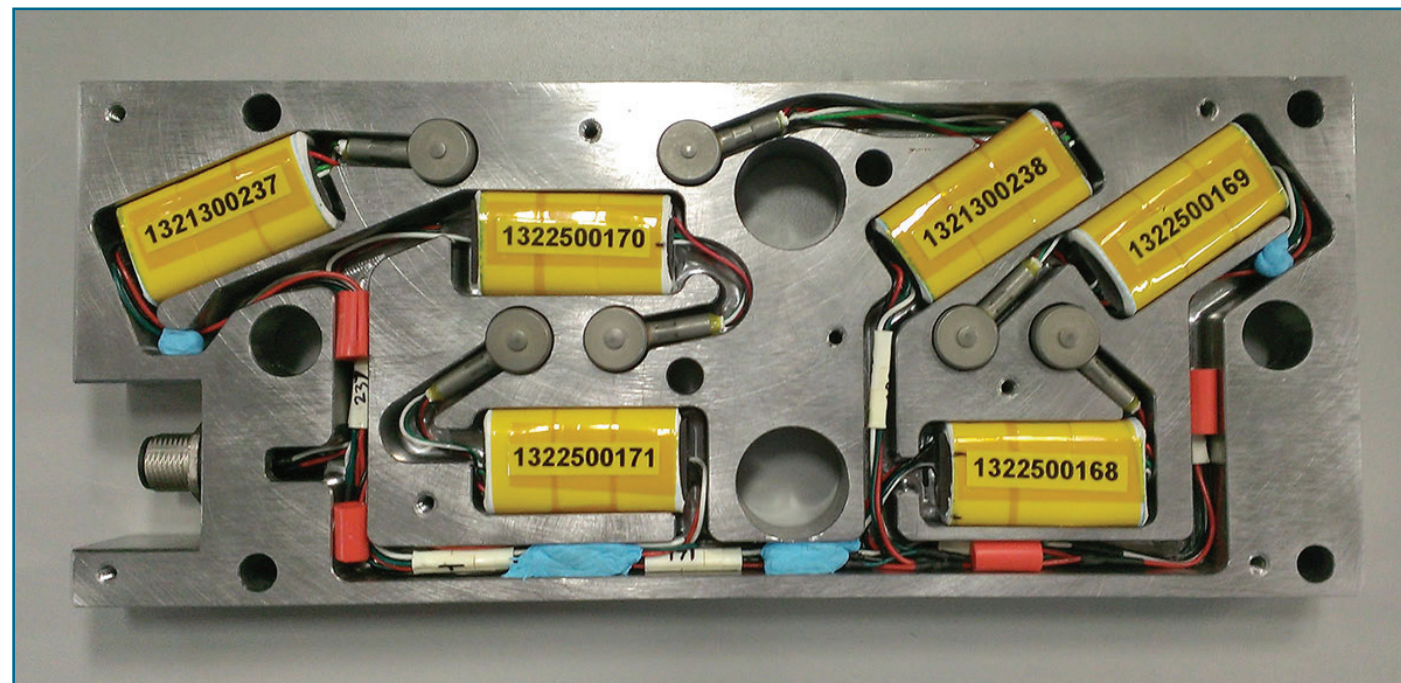
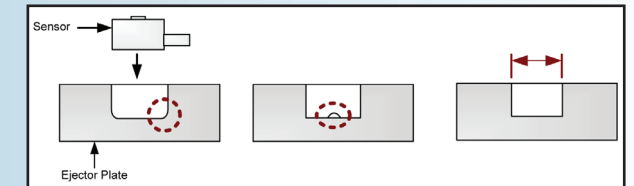


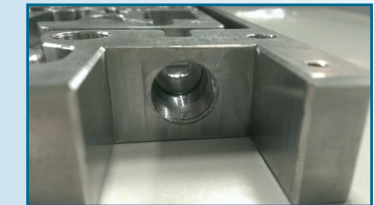
LES-B Embedded Sensors - Quick Start Guide



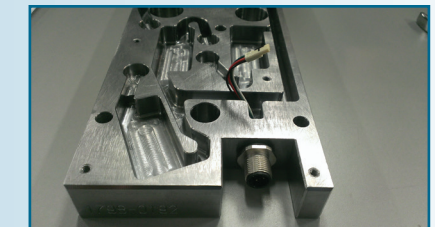
1
Verify the sensor plate pockets on the steel plate are machined correctly.



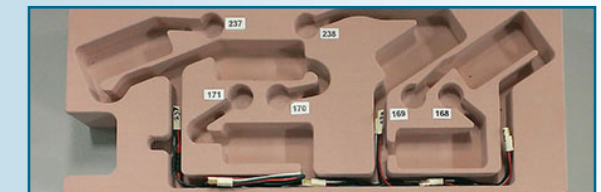
2
Tap a PG9 thread into the steel plate.



3
Unplug the Lynx connector from the harness on the foam plate and install into steel plate. Securely tighten the connector.



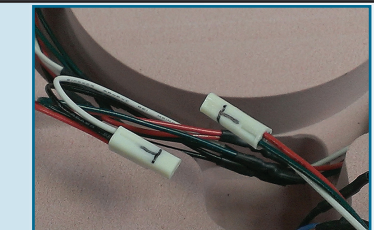
4
Unplug each of the small white connectors one at a time.



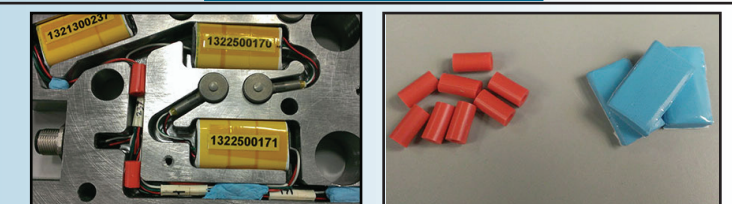
5
Move each sensor from the foam plate to the corresponding position in the steel plate.



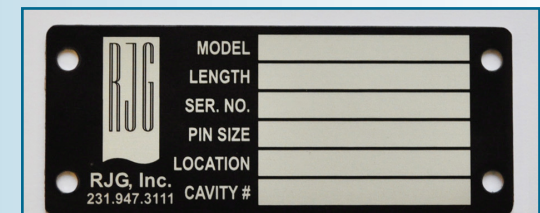
6
Move the harness from the foam plate to the steel plate. Connect each of the white connectors, matching the labels.



7
Neatly tuck excess wire completely into the channels, using the "noodles" and/or "blue putty" to secure.



8
Each plate comes with a specific mold ID tag that is to be installed in the corresponding mold.



IMPORTANT - READ BEFORE INSTALLING



We recommend that you lay both the steel and foam plates flat on a surface side by side to transfer sensors. Trying to install sensors in an upright mold increases the chance of pinching or breaking sensors or wires. Laying both plates side by side makes it easier to get the sensors in the correct positions.

Always use caution when closing the mold halves together that you don't pinch or break any sensor wires!



R.J.G., Inc.
3111 Park Drive
Traverse City MI 49686
Ph: 231-947-3111
web: www.rjginc.com